



Rebel EMP 215ic

Many machines claim they're multi-process, but are little more than a MIG machine in disguise. The Rebel EMP 215ic is a true multi-process welder, which means whether you're welding MIG, Flux-Cored, Stick - even those tricky 6010 rods - or TIG, it will perform like it was born to run that process. [Details](#)



Rebel EMS 215ic

The perfect machine for mobile and field applications when TIG welding is not needed. This compact, portable welding system is ideal for Stick, MIG and running gasless and gas-shielded Flux-Cored wires in farm and ranch, construction, maintenance and repair and mechanical contracting. [Details](#)



Rebel EM 215ic

All MIG, no frills. For users who only plan to MIG weld and who value a traditional operator interface, ESAB offers the Rebel EM 215ic for MIG and gasless and gas-shielded Flux-Cored welding. [Details](#)



CRAZY SMART TECHNOLOGY.

Whether you've been welding for two years or 20, Rebel can make your job easier with ESAB's groundbreaking feature: **sMIG (smartMIG)**. For rookies, there's basic mode, which makes setup simple. And for veterans, the exclusive, built-in arc control that constantly monitors your weld and adapts for superior, repeatable welds will truly blow your mind. [Discover sMIG](#)



READY FOR ANYTHING.

You never know what welding process your next job will require, or what kind of input power you'll have available. That's why we've packed Rebel with the kinds of features that give you the flexibility to go anywhere and weld anything, so whether you have access to 120V or 230V power or even a generator, Rebel's got you covered.





UNMATCHED TOUGHNESS.

You're onsite, out in the field, and in the shop. So you need a machine that you can easily move around and that can withstand some serious wear and tear. Rebel can. With a sturdy, five-handle roll cage, steel unibody construction, and IP23S-level protection, it's the go-anywhere machine for a reason. Plus, it comes with a three-year, handle-to-handle warranty and 100 percent satisfaction guarantee that leaves nothing to chance.



THE TOTAL PACKAGE.

It takes more than a machine to get up and welding. So when you buy a Rebel, you can expect all the equipment you need to get going - right out of the box - and from some of the best names in the industry.

- Tweco Fusion 180 MIG gun with 10-ft. (3-m) cable
- Tweco TIG torch and accessories
- Spare MIG gun parts kit, including contact tips and drive rolls
- Tweco ground clamp with leads
- Tweco 200A electrode holder with 13-ft. (4-m) cable
- Victor argon flowgauge regulator with 12.5-ft. (3.8-m) gas hose
- Four general purpose 6013 Stick electrodes
- 120V and 230V adapter plugs
- ESAB 70S-6 .030 4-in., 2-lb. sample spool

Note: All contents listed are for the EMP 215ic. Please see the [Documents and Specs](#) tab for a complete listing of package contents for the EMS 215ic (MIG/Stick) and EM 215ic (MIG only) versions.



The Rebel™ Series Welding Machines offer 120/230V flexibility and some of the most innovative welding technology available. A breakthrough design inspired by professional welders, the Rebel is a complete package to weld anything – mild steel, aluminum, stainless steel – and go anywhere.

Three models to choose from*:

1. Rebel EMP 215ic for MIG/TIG/Stick
2. Rebel EMS 215ic for MIG/Stick
3. Rebel EM 215ic for MIG

*Each model is capable of only stated processes

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Features

- True multi-process performance for best-in-class MIG, Flux-Cored, Stick, including 6010 Stick electrodes, and Lift TIG welding with Rebel EMP 215ic
- Exclusive sMIG ("smart MIG") feature continuously learns and adapts to the operator's welding technique to provide a stable arc and superior, repeatable welds; increases productivity for the experienced welder, and reduces training time for novice welders
- Innovative display has larger display screen and higher pixel density to provide a more clear view of the TFT screen than other light industrial welders; loaded with exclusive features: on-demand availability of the user's manual, listing of spare parts – all in multiple languages
- Unique, five-handle roll cage industrial design and unibody steel construction in a lightweight, highly portable unit, 3-year handle-to-handle warranty
- Rebel EMP 215ic comes ready-to-weld with professional-grade Tweco® Fusion™ MIG gun, electrode holder, earth clamp, TIG torch with accessories and Victor® gas regulator

Industries

- Agricultural Equipment
- Automotive
- Automotive Bodies
- Civil Construction
- HVAC
- Light Fabrication
- Repair and Maintenance
- Transportation

Welding Process

- Welding-GMAW (MIG/MAG - Metal Inert Gas / Metal Active Gas)
- Welding-GTAW (TIG - Tungsten Inert Gas)
- Welding-SMAW/MMA (Stick)